## TRADITIONAL

## Thermostatic Shower Column



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## SHOWER THERMOSTATIC VALVE

INSTALLATIONANDMAINTENANCE
NSTRUCTIONMANUAL

## GUARANTEE

This product is covered by guarantee for one year from date of purchase, stated by cash receipt Chrome plating is covered by guarantee for five years.

The guarantee does not cover faults or damages caused by incorrect installation and/or maintenance ordinary w ear and tear, water composition, i.e.

- Incorrect installation, i nversion of supply pipes
- Pressures or temperatures exceeding specified limits;
- Improper manipulation, $t$ ampering, incorrect or missed $m$ aintenance;
- Foreign bodi es and/or scale brought by water, ice, or di nary wear, water composition;
- Use of improper cleaning or maintenance products or substances.

NON-COMPLIANCE WI TH THE FOLLOWI NG INSTRUCTIONS WI LL R ENDER THE GUARANTEEINVALID

Tolnstaller:
Please read car efully this Instructions $M$ anual before beginning to fit the product. After use, leave it to the End-User.

## To End-U ser:

Please do not throw this Instructions $M$ anual away. K eep it as a maintenance guide for keeping your mixer as efficient as it is now.

HOT WATER SUPPLY
This Val ve is suitable for any water heating system.
In case of instantaneousheaters, hot water flow has to meet a t least the minimum flow required by the heater to start and go on buming (this minimum flow is specified by heater's manufacturer) Instantaneousheaters of power equal or higher than 18 KW or $250 \mathrm{mth} / \mathrm{min}$ are suitable.
Generally, instantaneouswater heaters having a lower power may not be suitable to work propely with any thermostatic Valve.

## OPERATING SPECIFICATIONS

## Hot Water Supply Temperature.

maximum: $85^{\circ} \mathrm{C}$
minimum: $10^{\circ} \mathrm{C}$ higher than maximum required mixed temperature from mixer
advisable: $65^{\circ} \mathrm{C}$
Minimum difference between hotsupply and mixed temperature delivered from the Valve is $10^{\circ} \mathrm{C}$.

## Operating Pressure

maximum: 5 ba
minimum: 0,1 ba
recommended: 2 bar
Operating pressures (on hot and cold line) should be kept as balanced as possible, in order to assure the maximum efficiency of the mixer.
When pressure is higher than 5 ba a pressure reducer is required, to befitted before the mixer.

## INSTALLATION

For an easy and fast fitting of the Valve, ends of pipes [1] must
be threaded 3/4" female, with centremeasurement 150 mm
To fit the valve to pipes, only use the 3/4" male connectors supplied [2]
Ends of pipes must be recessed into the wall not more than 15 mm from the outer surface of tiles.


## Setting and sealing of pipes

IMPORTANT: In order to seal the pipes correctly into the wal I and setting them in the suitable position for an easy fitting of the Valve, proceed as follows:

1. Introduce connectors [2] into the template [8]; place the templa te onto the wall and screw the connectors inside the pipes [1].
Make sure to respect the maximum distance of 15 mm from the oute $r$ surface of tiles (see Scheme A) to the end of pipes.
2. Make sure that the template position is horizontal, then seal the pipes into the wall
3. When the sealing is dry, drill the 8 mm diameter holes for the fixing of the valve To drill, uæ the template again, or follow Scheme B. Then remove the template from the wall.
4. Remove connectors from the template and put teflon tape or other pl umbling sealing material on connectors.
Now screw connectors inside the pipes, by using a 8 mm Allen wren ch. Take care to respect the required distance of 24 mm between the outer surface of tiles and the outer top of the union nut, according to Scheme C.
5. Turn on the water supply and check the sealing of your installat ion. Then let water flow through the pipes for a long while in order to rince pipes from any foreign paticles.


## Fitting the Valve

1. Introduce expanders [9] inside the 8 mm fixing holes.

2. Insert gaskets into union nut [4].
3. Fit the Valve to the connectors [2], then screw alternatively the nuts and tighten them.
4. Screw the screws [7] inside expanders.

ATTENTION: In case of ned, the 150 mm standad centremeasurement may be increased of 2 or 4 mm , by introduding onemore joint into oneor both inlets of the Valve.
Unscrew union nut[5] and introduce the additiond joint [6] which alows an adjustment of 2 mm .
If you ned alarger adjustment, then repeat same operation on he other inlet: the total adjustment will be of 4 mm .
No adjustments are available for reduaing the centremeasurement.

## Connecting the Shower Tube

This Valve is provided with a $1 / 2$ " male outlet, which is suitable for both styles of available shower sets:
A. 15 mm rigid riser tubefor fixed shower head
B. flexible hos with female union nut $1 / 2$ "

In case you choose option A, suitable union nut [10] and compression olive [12] ar e supplied al ong with the Valve. Fit the rigid tube[11] as shown in the picture.
If you prefer option $B$, then screw directly the $1 / 2$ " female union nut of the flexible hose onto the male outlet of the Valve.

## SETTING THE MAXIMUM TEMPERATURE STOP DEVICE

The maximum temperature available from this thermostatic Valve depends on hot water supply temperature and on Pessure conditions
Be aware that according to the aboveconditions, maximum temperature may reach $50-55^{\circ} \mathrm{C}$
The temperature control handle features a safety temperature re striction device, which you can adjust as you prefer between approx. $42^{\circ} \mathrm{C}$ and $50^{\circ} \mathrm{C}$


The handle is del ivered from factory as shown in pi cture, with temperature stop in position A corresponding to approx. $42^{\circ} \mathrm{C}$

To adjust the temperature restriction device, loose n screw [1] and anti-clockwise part [2].
Then tighten the screw to secure the sliding part $\mathrm{i} \quad \mathrm{n}$ the position required, until position B , corresponding to approx. $50^{\circ} \mathrm{C}$.


ATTENTION:
It is not advisable to shower at temperatures higher than $42^{\circ} \mathrm{C}$.
Injury to user may occur at higher temperatures.
Please ensure children and elderly people are properly supervised when showering.

## TEM PERATURE CALIBRATION (to be done only when necessary)

This Val ve has bœen calibrated in factory under bal anced pressures and hot water supply temperature at $65^{\circ} \mathrm{C}$.
When your own operating conditionsare too different from the above,the temperature of the mixed water delivered by the Valve may vary from the setting
When difference is too great you can adjust the calibration of the
Valve to suit the individua requirements of your own installation.



## VERSION II

After drilling the holes into wall (see scheme G) and setting the mixer in the right position (see paragraph "Installation"), proceed whit the fitting of the shower set (see scheme H).

1 - Place the union nut (7) and the compression olive (6) on the short tube (1) with diverter (2).
2 - Insert the tube into the outlet of the valve and screw the union nut.
3 - Fit the sliding support of the shower (3) on the long tube (4).
4 - Insert the union nut (7) by hand
5 - Insert the tube (4) into the diverter (2) and insert the union nut too (7) 6 - Insert the shower arm (5) into the long tube (4)
7 - Screw the union nut (7) by hand
8 - Fix the shower arm (5) whit the screws (15) and expanders (14) supplied 9 - Screw the union nuts (7) by using a wrench, set the diverter (2) with the knob and the outlet parallel to the wall, in order to connect the shower flexble hose correctly.
10- Screw the ball joint (16) into the shower arm (5), after inserting the gasket and afterwards screw the shower head into the ball joint.

## Follow carefully these instructions

1. Rut temperature control handle in the middle position, and check with at hermometre what is the temperature of water being delivered from the Val ve (Picture D) Temperature should bebetween $35^{\circ}$ and $40^{\circ} \mathrm{C}$ (comfort zone).
2. If temperature is out from this range, then turn the handle to adj ust the temperature until you achieve $37-38^{\circ} \mathrm{C}$ at your thermometer
3. Without moving the handle, remove the screw cover (1) on the top of it, then unscrew thefixing screw (2) - (Picture E).
4. Now remove the handle (3). Do not move the white plastic ring (4). Th en, replace the handle in the middle postion $x$ shown in Pcture D.
The setting of Valve is now calibrated according to your own individuad requirements.
5. Fit the handle with the screw and puton the screw cover.


## MAINTENANCE

## Cleaning offilters and cartridge

This thermostatic Valve is provided with afiltering facility, preventing foreign paticles to enter Filters are fitted on he cartridge
According to water quality and composition, filters may become dirty, causing reduced flow and inefficient working of the Valve.
Same problems may be caused by scale brought by water inside the cartridge.
To dean filters and remove scal e from the cartridge, just follow these instructions(PictureF):

1. Shut off water supply to both inlets.
2. Remove the temperature control handle as shown in chapter "TEMPERA TURE CALIBRATION" (Picture E).
3. Unscrew ( 30 mm spanner) and remove the thermostatic cartridge [2].
4. Clean filters and rinse under water flow.
5. In order to remove scale, leave the cartridge to soak into vineg ar or a descaling solution for one night.
Then rinse carefully under water flow
6. Before reassembling the cartridge into the Val ve, clean its housing [1] with a wet cloth and grease the O-rings on the cartridge.
7. Reassemble the cartridge, then replace the wite plastic ring [3] so that the red mark is upwards (as at 12 hous)
8. Turn on water supply
9. Check by a thermometer the temperature delivered by the Valve

Now calibrate the temperature according to Chapter "TEMPERATURE CALIBRATION"


## n case of leakage

If water pours out from the mixer even when the handle is in "OFF" position, that means that the open/ close headwork has to be replaced. Proceed as follows:

1. Shut off water supply to both inlets.
2. Remove the screw cover (4), unscrew the fixing screw (5) and remove the handle (6).
3. With a 17 mm wrench, unserew and remover the headwork (7).
4. Show you supplier the old headwork and ask for a new oneof the same kind.

## SURFACE CLEANING

For surface cleaning of the Val ve use water and soap only, and dry with a soft cloth Any other cleaning product may damage the surface, and will render the guarantee invalid

## NON-COMPLIANCE WITH THE ABOVE INSTRUCTIONS WI LL RENDE GUARANTEE INVALID

